

Split

Work Order ID 145154-2

145154

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Tuesday, May 03, 2016 2:01:48 PM

Item ID: D5320-043 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: D-Ring Assembly

Start Date: 5/6/2016 Start Qty: 56.00 *56*
Required Date: 5/18/2016 Req'd Qty: 56.00 *56*

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: MLS Date: MAY 03 2016 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5320	B								

105 Pick Kit 0.00

105

Packaging Memo 0.00

Packaging

DAS 62 MAY 26 2016

110 0.00

110

Small Fab Memo 0.00

Small Fab ASSEMBLE AS PER DWG

~~30 FF June 06 16~~
2 FF AUG 17 2016

120 QC5- Inspect part completeness to step on W/O 0.00

120

QC Memo 0.00

Quality Control

DAS 38 9-89
(2) AUG 17 2016

1000 11 1000

1000 11 1000

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Accept

N900040100

Setup Start *NIS1*

Stop *NS2*

Item Name: D-Ring Assembly

Start Date: 5/6/2016 **Start Qty:** 56.00

56

Cust Item ID:

Required Date: 5/18/2016 **Req'd Qty:** 56.00

56

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: 51769

0.00

AUG 18 2016

130

Packaging

Memo

0.00

DAS
6
9-89

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
21
9-88

AUG 18 2016

DAS 21 8-89 AUG 18 2016

2005 04 20

11.1

2005 04 20

2005 04 20

2005 04 20

2005 04 20

2005 04 20

2005 04 20

2005 04 20

Picklist Print

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Work Order ID: 145154

145154

Parent Item: D5320-043

D5320-043

Parent Item Name: D-Ring Assembly

Start Date: 5/6/2016

Required Date: 5/18/2016

Start Qty: 56.00

Required Qty: 56.00

Comments: IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM IPP
REV:B 16.03.28 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5320-5		Manufactured	No				Each	0.0000		56 62			
D5320-5								B 148155**				FF	
Bracket													
D5320-7		Manufactured	No				Each	0.0000		56 64			
D5320-7								B 145155**				FF	
Spacer													
D5321-3		Manufactured	No				Each	0.0000	60	56 60			
D5321-3 ②								B 145158**				FF	
Ring								B 148496					
D5362-1		Manufactured	No				Each	100.0000		56 61			
D5362-1 ①								B 148740**				FF	
Vinyl Cap, Black													
Location ST163 143977 Loc Qty 100 100 Loc Code B 148740 62 Loc Qty 100 100 Loc Code B 148363 62 Loc Qty 100 100 Loc Code B 148363 62													
D5405-1		Manufactured	No				Each	0.0000		56 62			
D5405-1 ①								B 148363**		145161			
Bushing													
NAS6604D16		Purchased	No				Each	29.0000		56 62			
NAS6604D16								B 148363**					
Bolt													
Location st552 m131616 Loc Qty 29 29 Loc Code B 148363 29 Loc Qty 29 29 Loc Code B 148363 29													

DAS
6
9-88

MAY 26 2016

DAS
8
9-88

MAY 26 2016

NAS 1149 DO 463J

M134508

②

AUG 17 2016

FF

M135058

NOT Pulled

560

Handwritten signature

16.06.06

FOR THE